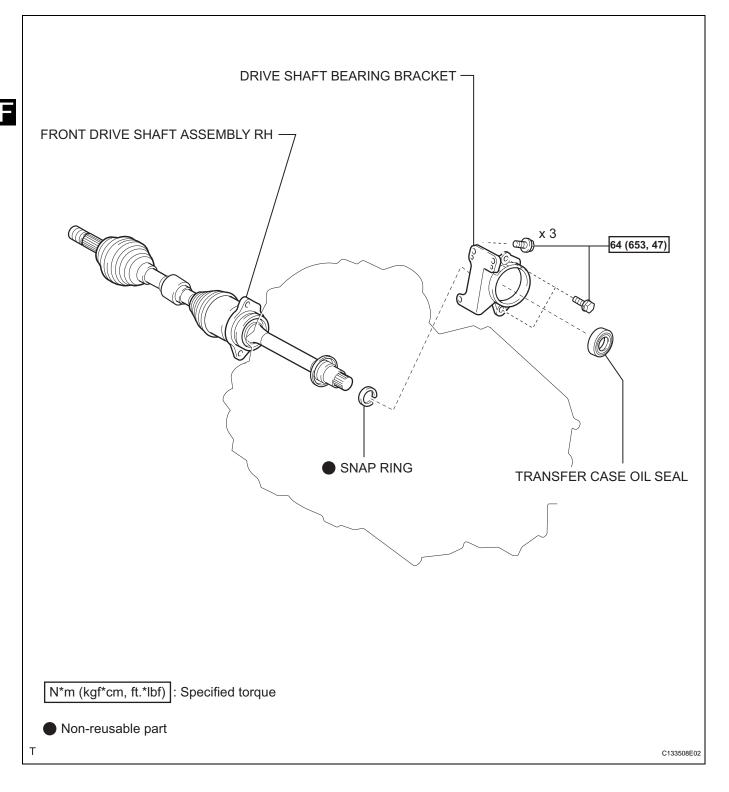
## TRANSFER CASE OIL SEAL (for RH Side) COMPONENTS



## REPLACEMENT

**DISCONNECT CABLE FROM NEGATIVE BATTERY** TERMINAL

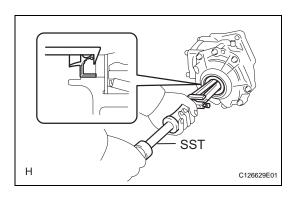
## NOTICE:

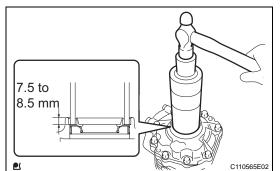
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

- **DRAIN TRANSFER OIL** 
  - (a) Remove the drain plug and gasket, and drain the oil.
  - (b) Install a new gasket and the drain plug. Torque: 39 N\*m (398 kgf\*cm, 29 ft.\*lbf)
- REMOVE FRONT DRIVE SHAFT ASSEMBLY RH (See page DS-41)
- REMOVE DRIVE SHAFT BEARING BRACKET
  - (a) Remove the 3 bolts and bracket from the transaxle.



(a) Using SST, tap out the oil seal from the transfer. SST 09308-00010





- **INSTALL TRANSFER CASE OIL SEAL (for RH Side)** 
  - (a) Coat a new oil seal lip with MP grease.
  - (b) Using SST and a hammer, tap in the oil seal. SST 09316-60011 (09316-00011) Standard depth: 7.5 to 8.5 mm (0.30 to 0.33 in.)

NOTICE:

Do not damage the oil seal lip.

- 7. **INSTALL DRIVE SHAFT BEARING BRACKET** 
  - (a) Install the bracket to the transaxle with the 3 bolt. Torque: 64 N\*m (653 kgf\*cm, 47 ft.\*lbf)
- 8. **INSTALL FRONT DRIVE SHAFT ASSEMBLY RH (See** page **DS-65**)
- 9. ADD TRANSFER OIL
- 10. INSPECT TRANSFER OIL (See page TF-45)
- 11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

